

Without Saddles

Hose OD (mm)		Part Numbers	Bolt Torque		Box Quantity
from	to		ft-lbs	Nm	
28.6	30.2	J48	15	20.3	100
30.2	34.9	J49	21	28.5	50
36.5	38.9	JX49	21	28.5	25
41.3	46.0	DL14	40	54.2	25
44.5	52.0	DL20	27	36.6	25
53.6	58.3	DL24	27	36.6	25
58.7	66.7	DL32	40	54.2	25
63.5	69.9	DL275	40	54.2	25
69.9	77.8	DL306	60	81.3	20
77.8	85.7	DL328	60	81.3	20
82.6	88.9	DL350	60	81.3	20

Product Group: AD02



Ludecke Double Bolt Clamps

Features

- Two parts with loose saddles

Materials

- Malleable iron

With Safety Claws - Din 20 039 B

Hose ID		Hose OD (mm)		Part Numbers	Box Quantity
mm	inch	from	to		
12.7	½	22	29	SK29	10
20	¾	28	32	SK34	10
25	1	35	42	SK39	5
28	1 ⁷ / ₆₄	42	45	SK44	5
35	1 ³ / ₈	45	53	SK55	5
42	1 ²¹ / ₃₂	55	60	SK60	1
50	2	60	73	SK73	1

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Without Safety Claws

Hose ID		Hose OD (mm)		Part Numbers	Box Quantity
mm	inch	from	to		
12.7	½	22	29	SL29	10
20	¾	28	34	SL34	10
25	1	32	40	SL40	10
32	1¼	39	49	SL49	10
38	1½	48	60	SL60	5
50	2	56	72	SL72	5
50	2	60	76	SL76	5
63	2½	77	94	SL94	5
76	3	94	115	SL115	1
89	3½	115	145	SL145	1

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- Consult Dixon™ when using double bolt clamps on helical wire hose
- Torque values for clamps are based on dry bolts. The use of lubricant on bolts will adversely affect the clamps performance
- Do not lubricate nuts and bolts
- Worn-out couplings can be dangerous. They should be checked regularly and replaced