Drill Bit Series

COBALT Series

- HIGH TENSILE STEEL ●●●●●
- CAST IRON ●●●●●
- STEEL ●●●●●
- STAINLESS STEEL ●●●●○

MINING INDUSTRY | PLANT MAINTENANCE

HEAVY ENGINEERING | RAIL CONSTRUCTION

FORM: SPLIT POINT

MAX CUT DEPTH 5xD | HELIX ANGLE 30° | POINT ANGLE 135°

DIN 338 | HSS | COBALT

STAINLESS Plus

- STAINLESS STEEL ●●●●●
- STEEL ●●●○○
- ALUMINIUM ●●●●●

MARINE ENVIRONMENTS | PLANT MAINTENANCE

HEAVY ENGINEERING | STEEL FABRICATION

FORM: SPECIAL POINT

MAX CUT DEPTH 5xD | HELIX ANGLE 40° | POINT ANGLE 130°

DIN 338 | M2 HSS | TiAlN

MOST POPULAR

GOLD Series

- STAINLESS STEEL ●●●●○
- STEEL ●●●●●
- WOOD ●●●●●
- PLASTIC ●●●●●

GENERAL CONSTRUCTION | HEAVY INDUSTRIAL

GENERAL TRADES | STEEL FABRICATION

FORM: SPLIT POINT

MAX CUT DEPTH 5xD | HELIX ANGLE 30° | POINT ANGLE 135°

DIN 338 | M2 HSS | TiN

BLACK Series

STEEL ●●●●●

WOOD ●●●●●

CAST IRON ●●●○○

STEEL FABRICATION

MINING INDUSTRY

MACHINERY MAINTENANCE

HEAVY ENGINEERING

FORM: **SPLIT POINT**

MAX CUT DEPTH	HELIX ANGLE	POINT ANGLE
5xD	30°	118°

DIN 338

M2 HSS

BLACK OXIDE

SILVER Series

ALUMINIUM ●●●●○

STEEL ●●●○○

WOOD ●●●●●

PLASTIC ●●●●●

METAL MANUFACTURE

GENERAL DRILLING

GENERAL CONSTRUCTION

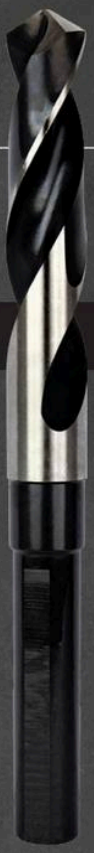
DECKING FLOORING

FORM: **SPLIT POINT**

MAX CUT DEPTH	HELIX ANGLE	POINT ANGLE
5xD	30°	118°

DIN 338

HSS



REDUCED Shank

STAINLESS STEEL ●●●○○

STEEL ●●●●●

CAST IRON ●●●○○

PLASTIC ●●●○○

GENERAL CONSTRUCTION

MINING INDUSTRY

HEAVY INDUSTRIAL

STEEL FABRICATION

FORM: **SPLIT POINT**

MAX CUT DEPTH	HELIX ANGLE	POINT ANGLE
50mm	30°	118°

DIN 338

HSS

BLACK OXIDE

ONSITE+

IMPACT Step Tip Drill Bit

23 PCE

Sizes: 3.0, 3.2, 3.3, 3.5, 4.0, 4.2, 4.5, 4.8, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5, 10.0, 11.0, 12.0 & 13.0mm

Code: SM23ST

16 PCE

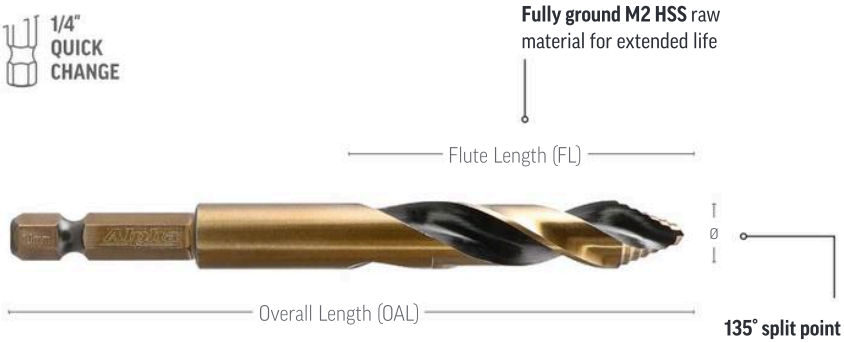
Sizes: 4.0, 4.5, 5.0, 5.5, 6.0 (x2), 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5, 10.0, 12.0 & 13.0mm

Code: SM16ST

10 PCE

Sizes: 4.0, 4.5, 5.0, 5.5, 6.0, 7.0, 8.0, 9.0, 10.0 & 12.0mm

Code: SM10ST

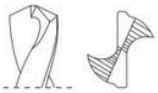


NEW

ONSITE+ IMPACT Step Tip Drill Bit

6x SPEED

Unique STEP TIP



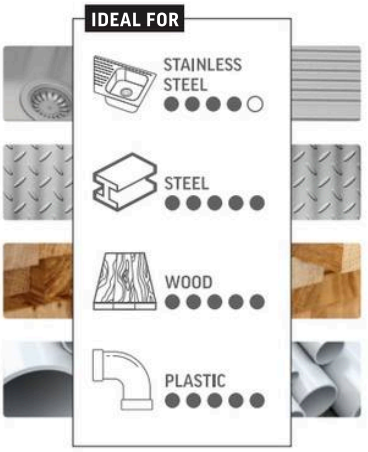
FORM: SPLIT POINT

MAX CUT DEPTH 3xD | POINT ANGLE 135°

M2 HSS | Black & Amber

Ideal for onsite drilling: steel, wood, plastic & stainless steel

- Unique Step Tip design reduces heat & stays sharper for longer
- Fast accurate hole starting without pilot holes
- Round, accurate holes without burring
- Fully ground Premium M2 HSS for extended life
- Easier & safer to use with no jamming or binding



METRIC			CARDED
ø mm	OAL mm	FL mm	CODE | 1 PCE
3.0	62	28	C9STQRM030
3.2	62	28	C9STQRM032
3.3	62	28	C9STQRM033
3.5	66	30	C9STQRM035
4.0	70	31	C9STQRM040
4.2	70	31	C9STQRM042
4.5	73	31	C9STQRM045
4.8	73	31	C9STQRM048
5.0	75	31	C9STQRM050
5.5	78	35	C9STQRM055
6.0	80	37	C9STQRM060
6.5	81	38	C9STQRM065
6.8	83	39	C9STQRM068
7.0	83	39	C9STQRM070

METRIC			CARDED
ø mm	OAL mm	FL mm	CODE | 1 PCE
7.5	88	43	C9STQRM075
8.0	101	51	C9STQRM080
8.5	101	51	C9STQRM085
9.0	101	51	C9STQRM090
9.5	101	51	C9STQRM095
10.0	101	51	C9STQRM100
10.2	101	51	C9STQRM102
10.5	101	51	C9STQRM105
11.0	101	51	C9STQRM110
11.5	101	51	C9STQRM115
12.0	101	51	C9STQRM120
12.5	101	51	C9STQRM125
13.0	101	51	C9STQRM130

CARDED
Supplied in hangable card

Alpha VERSADRIVE
See the TurboTip® Drill Bits | PG 14

Speeds & Feeds | PG 325

Click or Scan & See |

Click or Scan | Pack Sizes