Designed for use on metal, flexible discs are used for light grinding and blending of steel fabrication welds.

Flexible discs comes in various grit sizes to achieve different types of finish on the workpiece.

The depressed centre design allows the flange/lock nut to recess within the wheel so that it can be used for various grinding and cutting applications.

A special backing pad must be used (included in each standard pack) in conjunction with these wheels.

Depressed centre wheels may also be referred to as raised hub wheels.




## AC Flexible Discs - Grinding (Type 27 Depressed Centre)



- AC36 Aluminium oxide
- Excellent depressed centre light weld grinding & polishing wheel
- For steel and hard ferrous metals
- Durable resin bond designed for fast cut while retaining excellent wheel life

30°

**Steel & hard ferrous metals**

METAL

| SIZE (mm) | MAX. RPM | PACK QTY | PRODUCT # | BARCODE # | SUMMARY |
|---|---|---|---|---|---|
| 100 x 3.0 x 16.00 | 15,300 | 20 | 66252841782 | 9314188221067 | "High performance general purpose flexible grinding wheel" |
| 115 x 3.0 x 22.23 | 13,300 | 25 | 66252841787 | 9314188221548 | |
| 125 x 3.0 x 22.23 | 12,250 | 25 | 66252841790 | 9314188222033 | |

## AC Flexible Discs - Grinding (Type 27 Depressed Centre)



- AC46 Aluminium oxide
- Excellent depressed centre light weld grinding & polishing wheel
- For steel and hard ferrous metals
- Durable resin bond designed for fast cut while retaining excellent wheel life

30°

**Steel & hard ferrous metals**

METAL

| SIZE (mm) | MAX. RPM | PACK QTY | PRODUCT # | BARCODE # | SUMMARY |
|---|---|---|---|---|---|
| 100 x 3.0 x 16.00 | 15,300 | 20 | 66252841783 | 9314188221104 | "High performance general purpose flexible grinding wheel" |
| 115 x 3.0 x 22.23 | 13,300 | 25 | 66252841788 | 9314188221586 | |
| 125 x 3.0 x 22.23 | 12,250 | 25 | 66252841791 | 9314188222071 | |
| 178 x 3.0 x 22.23 | 8,500 | 10 | 66252841794 | 9314188222590 | |

## AC Flexible Discs - Grinding (Type 27 Depressed Centre)



- AC60 Aluminium oxide
- Excellent depressed centre light weld grinding & polishing wheel
- For steel and hard ferrous metals
- Durable resin bond designed for fast cut while retaining excellent wheel life

30°

**Steel & hard ferrous metals**

METAL

| SIZE (mm) | MAX. RPM | PACK QTY | PRODUCT # | BARCODE # | SUMMARY |
|---|---|---|---|---|---|
| 100 x 3.0 x 16.00 | 15,300 | 20 | 66252841784 | 9314188221159 | "High performance general purpose flexible grinding wheel" |
| 125 x 3.0 x 22.23 | 12,250 | 25 | 66252841792 | 9314188222118 | |
| 178 x 3.0 x 22.23 | 8,500 | 10 | 66252841795 | 9314188222644 | |