

DIES

For quick, on-the-job repairs of damaged threads on bolts and studs. Chase out damaged threads and remove nicks and burrs without undercutting good threads. Rethreading dies are highly tempered for strength and durability, and are 6-pt. shaped for use with socket or wrench. Dies are color-coded for quick visual identification. Use with standard wrench and light oil. Never use to cut new threads. (See chart on page 46 for sizes included in sets.)

2590

7-PC. SAE COARSE THREAD RESTORER DIE SET



2592

7-PC. SAE FINE THREAD RESTORER DIE SET



2594

5-PC. METRIC THREAD RESTORER DIE SET



2579

8-PIECE FRACTIONAL AND METRIC SPINDLE RETHREADER SET



2577

8-PC. FLOATING AXLE HOUSING THREAD RESTORER KIT



2583

7-PC. WHEEL STUD THREAD RESTORER KIT



2599

20-PC. SPINDLE THREAD RESTORER DIE SET



801

7-PC. ATV AXLE END THREAD RESTORER KIT



TAPS

For repair of damaged internal threads on nuts. Chase out damaged threads and remove nicks and burrs without undercutting good threads. Rethreading taps are highly tempered for strength and durability, and are 6-pt. shaped for use with a socket or wrench. Taps are color-coded for quick visual identification. Use with standard wrench and light oil. Never use to cut new threads. (See chart on page 46 for sizes included in sets.)

2585

6-PC. SAE COARSE THREAD RESTORER TAP SET



2586

6-PC. NF THREAD RESTORER TAP SET



2588

6-PC. METRIC THREAD RESTORER TAP SET



	Die Part Numbers	Tap Part Numbers	Size	801	971		972		2573	2577	2579	2581		2583	2584		2585	2586	2588	2590	2592	2594	2599
				Die	Die	Tap	Die	Tap		Die	Die	Die	Tap	Die	Die	Tap	Tap	Tap	Tap	Die	Die	Die	Die
NATIONAL COARSE	51-2625-0005	50-2600-0005	1/4"-20		•	•	•	•				•	•				•			•			
	51-2626-0005	50-2601-0005	5/16"-18		•	•	•	•				•	•				•			•			
	51-2627-0005	50-2602-0005	3/8"-16		•	•	•	•				•	•				•			•			
	51-2628-0005	50-2603-0005	7/16"-14		•	•	•	•				•	•				•			•			
	51-2629-0005	50-2604-0005	1/2"-13		•	•	•	•				•	•				•			•			
	51-2630-0005	50-2605-0005	9/16"-12		•	•	•	•				•	•				•			•			
	51-2631-0005		5/8"-11		•		•					•								•			
	51-2632-0005		3/4"-10																				
	51-2633-0005		7/8"-9																				
	51-2634-0005		1"-8																				
	51-2635-0005		1-1/8"-7																				
	51-2636-0005		1-1/4"-7																				
NATIONAL FINE	51-2640-0005	50-2610-0005	1/4"-28		•	•	•	•				•	•				•			•			
	51-2641-0005	50-2611-0005	5/16"-24		•	•	•	•				•	•				•			•			
	51-2642-0005	50-2612-0005	3/8"-24		•	•	•	•				•	•				•			•			
	51-2643-0005	50-2613-0005	7/16"-20		•	•	•	•				•	•	•			•			•			
	51-2644-0005	50-2614-0005	1/2"-20		•	•	•	•				•	•	•			•			•			
	51-2645-0005	50-2615-0005	9/16"-18		•	•	•	•				•	•	•			•			•			
	51-2646-0005		5/8"-18		•		•					•								•			
	54-2671-0005		11/16"-24																			•	
	54-2696-0005		3/4"-16	•																			•
	54-2676-0005		3/4"-20							•													•
	54-2677-0005		13/16"-20							•													•
	54-2688-0005		27/32"-20																				•
	54-2697-0005		7/8"-14	•																			•
	54-2698-0005		1"-14 UNS																				•
	51-2649-0005		1"-14																				
	51-2650-0005		1-1/8"-12																				
	51-2651-0005		1-1/4"-12																				
	1043-3R		1-5/8"-16							•													
	1043-4R		1-13/16"-16							•													
	1043-1R		2"-16							•													
	1043-5R		2"-16 LH							•													
	1043-6R		2-1/8"-16							•													
	1043-7R		2-1/4"-16							•													
METRIC	52-2655-0005	50-2620-0005	M6x1.00		•	•	•	•							•	•			•			•	
	52-2656-0005	50-2621-0005	M8x1.25		•	•	•	•							•	•			•			•	
	52-2699-0005	50-2638-0005	M10x1.00		•	•																	
	52-2662-0005	50-2619-0005	M10x1.25		•	•									•	•							
	52-2657-0005	50-2622-0005	M10x1.50		•	•	•	•							•	•			•			•	
	52-2702-0005	50-2639-0005	M11x1.50		•	•																	
	52-2660-0005	50-2637-0005	M12x1.25		•	•	•	•						•	•	•			•				
	52-2658-0005	50-2623-0005	M12x1.50		•	•	•	•						•	•	•			•			•	
	52-2659-0005	50-2624-0005	M12x1.75		•	•	•	•						•	•	•			•			•	
	52-2703-0005	50-2618-0005	M14x1.50	•	•	•								•									
	54-2689-0005		M16x1.00																			•	
	54-2690-0005		M16x1.50	•																			•
	54-2691-0005		M18x1.50	•																			•
	54-2692-0005		M19x1.50																				•
	54-2693-0005		M20x1.00																				•
	54-2673-0005		M20x1.25								•												•
	54-2678-0005		M20x1.50	•							•												•
	54-2674-0005		M22x1.00								•												•
	54-2679-0005		M22x1.50								•												•
	54-2675-0005		M24x1.50	•							•												•
	54-2680-0005		M24x2.00								•												•
	54-2681-0005		M25x1.50																				•
	54-2682-0005		M27x2.00																				•
	1043-2R		M38x1.50							•													
FILES	2665	11, 12, 13, 14, 16, 18, 20, 24 TPI			•		•		•														
	2666	9, 10, 12, 16, 20, 27, 28, 32 TPI							•														
	2670	0.75, 1.00, 1.25, 1.50, 1.75, 2.00, 2.50, 3.00mm			•		•		•						•								