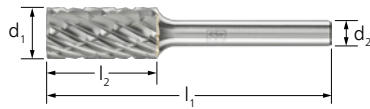
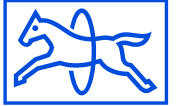


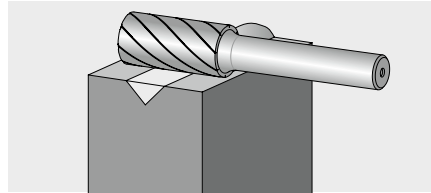
TC burrs for high-performance applications

NON-FERROUS cut for non-ferrous metals



Cylindrical shape ZYA without end cut

Cylindrical burr according to DIN 8032 for general-purpose use on non-ferrous metals and fibre-reinforced plastics.



Special features:

- Very good stock removal rate when used on non-ferrous metals such as brass and copper, plastics and fibre-reinforced plastics.

d ₁ [mm]	l ₂ [mm]	d ₂ [mm]	l ₁ [mm]	Cut		Item no.	Designation
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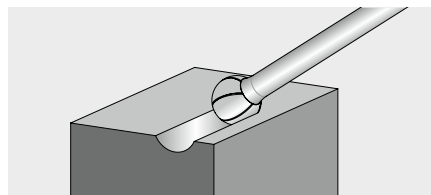
Tungsten carbide burrs

6	16	6	55	NON-FERROUS	1	21101696	ZYA 0616/6 NON-FERROUS
12	25	6	65	NON-FERROUS	1	21101996	ZYA 1225/6 NON-FERROUS
		8	65	NON-FERROUS	1	21101998	ZYA 1225/8 NON-FERROUS



Ball shape KUD

Ball-shaped burr according to DIN 8032 for general-purpose use on non-ferrous metals and fibre-reinforced plastics.



Special features:

- Very good stock removal rate when used on non-ferrous metals such as brass and copper, plastics and fibre-reinforced plastics.

d ₁ [mm]	l ₂ [mm]	d ₂ [mm]	l ₁ [mm]	Cut		Item no.	Designation
------------------------	------------------------	------------------------	------------------------	-----	--	----------	-------------

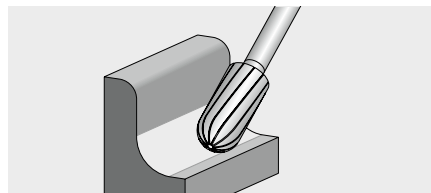
Tungsten carbide burrs

8	7	6	47	NON-FERROUS	1	21112696	KUD 0807/6 NON-FERROUS
12	10	6	51	NON-FERROUS	1	21112896	KUD 1210/6 NON-FERROUS



Cylindrical shape with radius end WRC

Cylindrical burr with radius end according to DIN 8032 for general-purpose use on non-ferrous metals and fibre-reinforced plastics.



Special features:

- Very good stock removal rate when used on non-ferrous metals such as brass and copper, plastics and fibre-reinforced plastics.

d ₁ [mm]	l ₂ [mm]	d ₂ [mm]	l ₁ [mm]	Cut		Item no.	Designation
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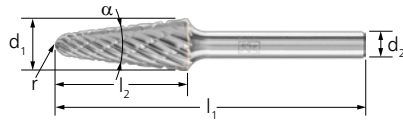
Tungsten carbide burrs

6	16	6	55	NON-FERROUS	1	21105096	WRC 0616/6 NON-FERROUS
12	25	6	65	NON-FERROUS	1	21105396	WRC 1225/6 NON-FERROUS



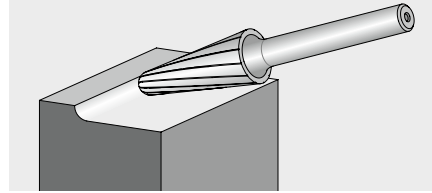
TC burrs for high-performance applications

NON-FERROUS cut for non-ferrous metals



Conical shape with radius end KEL

Conical burr with round radius end according to DIN 8032 for general-purpose use on non-ferrous metals and fibre-reinforced plastics.

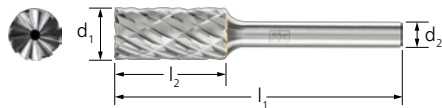


Special features:

- Very good stock removal rate when used on non-ferrous metals such as brass and copper, plastics and fibre-reinforced plastics.

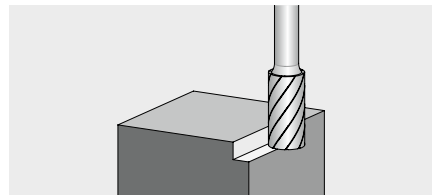
d_1 [mm]	l_2 [mm]	d_2 [mm]	l_1 [mm]	α [°]	r [mm]	Cut		Item no.	Designation
Tungsten carbide burrs									
10	20	6	60	14	2.9	NON-FERROUS	1	21125096	KEL 1020/6 NON-FERROUS
12	30	6	70	14	2.6	NON-FERROUS	1	21125296	KEL 1230/6 NON-FERROUS
16	30	8	70	14	4.8	NON-FERROUS	1	21125398	KEL 1630/8 NON-FERROUS

CAST cut for cast iron



Cylindrical shape ZYAS with end cut

Cylindrical burr according to DIN 8032 with circumferential and end cut for machining cast iron. The cut impresses with its smooth milling performance with considerably reduced vibration and less noise.



Special features:

- Up to 100% higher stock removal rate on cast iron when compared with conventional cross cuts.
- Tangibly more aggressive, large chips and very good chip removal.
- There is reduced wear on the tool drive due to impact-free work without chatter marks, thanks to the high concentricity.

d_1 [mm]	l_2 [mm]	d_2 [mm]	l_1 [mm]	Cut		Item no.	Designation
Tungsten carbide burrs							
6	16	6	55	CAST	1	21100283	ZYAS 0616/6 CAST
10	20	6	60	CAST	1	21100483	ZYAS 1020/6 CAST
12	25	6	65	CAST	1	21100583	ZYAS 1225/6 CAST
		8	65	CAST	1	21100585	ZYAS 1225/8 CAST