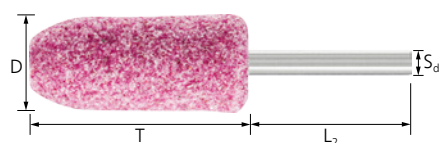


Mounted points

For universal use on cast steel (foundries)



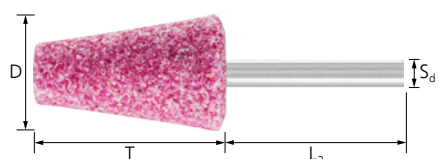
CAST STEEL, tree type for foundries

These mounted points are ideal for universal use in harsh conditions and for removing burrs on cast steel parts and for weld dressing of intersections after separating risers. The pointed tree shape SP is exceptionally well-suited for machining small holes and bores.

Special features:

- Very high grinding performance and aggressiveness from the start.
- High stock removal rate in combination with a long tool life.
- Delivered in practical industrial packaging.

S_d [mm]	L_2 [mm]	D [mm]	T [mm]	Grit size	Opt. RPM	Max. RPM		Item no.	Designation
6	40	20	50	30	14,100	14,100	50	32111231	SP 2050 6 ADR 30 05V CAST STEEL



CAST STEEL tapered type for foundries

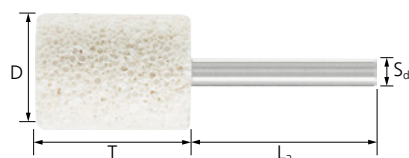
These mounted points are ideal for universal use in harsh conditions and for removing burrs on cast steel parts and for weld dressing of intersections after separating risers. The conical shape KE is designed for a comfortable working position during surface grinding and grinding of chamfers.

Special features:

- Very high grinding performance and aggressiveness from the start.
- High stock removal rate in combination with a long tool life.
- Delivered in practical industrial packaging.

S_d [mm]	L_2 [mm]	D [mm]	T [mm]	Grit size	Opt. RPM	Max. RPM		Item no.	Designation
6	40	16	45	46	24,000	24,000	50	32210231	KE 1645 6 ADR 46 05V CAST STEEL
		20	40	30	20,900	20,900	50	32212231	KE 2040 6 ADR 30 05V CAST STEEL
8	40	35	50	24	15,600	15,600	50	32216262	KE 3550 8 ADR 24 05V CAST STEEL

For universal use on plastic



RUBBER, cylindrical type

These mounted points are exceptionally well suited to removing burrs, trimming, weld dressing and roughening of soft plastics and rubber. The cylindrical shape ZY is ideal for grinding radii and contours, and for deburring work.



Special features:

- Open structure and large chip channels due to bubble grain aluminium oxide.
- Machining of temperature-sensitive materials without the addition of coolant thanks to large chip channels.
- High grinding performance.

S_d [mm]	L_2 [mm]	D [mm]	T [mm]	Grit size	Opt. RPM	Max. RPM		Item no.	Designation
6	40	16	32	1	12,000	51,200	10	31127901	ZY 1632 6 AH 1 D12V RUBBER
		25	32	1	8,000	32,900	10	31135901	ZY 2532 6 AH 1 D12V RUBBER
		40	20	2	5,000	23,800	5	31330901	ZY 4020 6 AH 2 D12V RUBBER