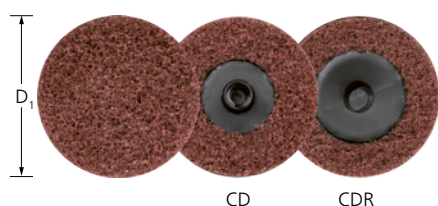


D ₁ [mm]	Abrasive	Grit size	Version	Opt. RPM		Item no.	Designation
50	A	240 F	fine, blue	5,500 – 7,500	50	42761504	CD VRH 50 A 240 F
75	A	100 G	coarse, yellow-brown	3,800 – 5,000	25	42761751	CD VRH 75 A 100 G
		180 M	medium, red-brown	3,800 – 5,000	25	42761752	CD VRH 75 A 180 M
		240 F	fine, blue	3,800 – 5,000	25	42761754	CD VRH 75 A 240 F

CDR system

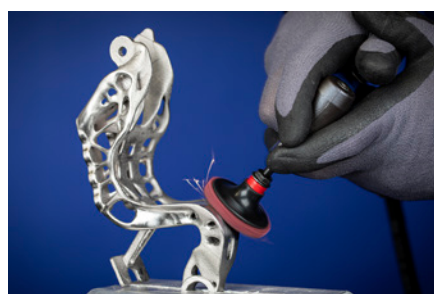


38	A	100 G	coarse, yellow-brown	7,000 – 10,000	50	42781381	CDR VRH 38 A 100 G
		180 M	medium, red-brown	7,000 – 10,000	50	42781382	CDR VRH 38 A 180 M
		240 F	fine, blue	7,000 – 10,000	50	42781384	CDR VRH 38 A 240 F
50	A	100 G	coarse, yellow-brown	5,500 – 7,500	50	42781501	CDR VRH 50 A 100 G
		180 M	medium, red-brown	5,500 – 7,500	50	42781502	CDR VRH 50 A 180 M
		240 F	fine, blue	5,500 – 7,500	50	42781504	CDR VRH 50 A 240 F
75	A	100 G	coarse, yellow-brown	3,800 – 5,000	25	42781751	CDR VRH 75 A 100 G
		180 M	medium, red-brown	3,800 – 5,000	25	42781752	CDR VRH 75 A 180 M
		240 F	fine, blue	3,800 – 5,000	25	42781754	CDR VRH 75 A 240 F



Soft type VRW

Suitable for very fine grinding on small and medium-sized surfaces and contours, and for cleaning metal and painted surfaces. Achieve matt and satin-finished surfaces. Highly open structure.



Special features:

- Very comfortable due to ease of use and low-vibration working.
- No disruptions in use due to adhesion, slipping or coming loose.
- High economic efficiency as tool can be changed quickly thanks to innovative COMBIDISC clamping system. Please order abrasive disc holder separately.

D ₁ [mm]	Abrasive	Grit size	Version	Opt. RPM		Item no.	Designation
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CD system

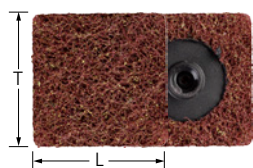


38	A	100	medium	7,000 – 10,000	50	47201079	CD VRW 38 A 100
		180	fine	7,000 – 10,000	50	47201070	CD VRW 38 A 180
		280	very fine	7,000 – 10,000	50	47201071	CD VRW 38 A 280
50	A	100	medium	5,500 – 7,500	50	42760502	CD VRW 50 A 100
		180	fine	5,500 – 7,500	50	42760503	CD VRW 50 A 180
		280	very fine	5,500 – 7,500	50	42760504	CD VRW 50 A 280
75	A	100	medium	3,800 – 5,000	25	42760752	CD VRW 75 A 100
		180	fine	3,800 – 5,000	25	42760753	CD VRW 75 A 180
		280	very fine	3,800 – 5,000	25	42760754	CD VRW 75 A 280

CDR system



50	A	100	medium	5,500 – 7,500	50	42780502	CDR VRW 50 A 100
		180	fine	5,500 – 7,500	50	42780503	CDR VRW 50 A 180
		280	very fine	5,500 – 7,500	50	42780504	CDR VRW 50 A 280
75	A	100	medium	3,800 – 5,000	25	42780752	CDR VRW 75 A 100
		180	fine	3,800 – 5,000	25	42780753	CDR VRW 75 A 180
		280	very fine	3,800 – 5,000	25	42780754	CDR VRW 75 A 280



Soft type VRW for linear grinding

Suitable for very fine grinding on small and medium-sized surfaces and contours, and for cleaning metal and painted surfaces. Achieve matt and satin-finished surfaces with a linear surface finish. Highly open structure.

Special features:

- High economic efficiency as tool can be changed quickly. Please order necessary abrasive disc holder separately.
- Very comfortable due to smooth running and very precise working.
- No disruptions in use due to adhesion, slipping or coming loose.

L [mm]	T [mm]	Abrasive	Grit size	Version		Item no.	Designation
CD system 							
35	35	A	100	coarse	50	42780499	CD VRW SQ 35x35 A 100
			180	medium	50	42780500	CD VRW SQ 35x35 A 180
			280	fine	50	42780501	CD VRW SQ 35x35 A 280



PNER type

For achieving a very fine, uniform surface finish which, depending on requirements, is a sufficient preparation for high-gloss polishing. Particularly suitable for work on small and medium-sized surfaces on stainless steel (INOX) components.



Special features:

- Very comfortable due to ease of use and low-vibration working.
- No disruptions in use due to adhesion, slipping or coming loose.
- High economic efficiency as tool can be changed quickly thanks to innovative COMBIDISC clamping system. Please order abrasive disc holder separately.

D ₁ [mm]	Version	Abrasive	Grit size	Opt. RPM	Max. RPM		Item no.	Designation
CD system 								
50	W (soft)	A	G (coarse)	9,500	19,100	25	42759021	CD PNER-W 5006 A G
		SiC	F (fine)	9,500	19,100	25	42759024	CD PNER-W 5006 SiC F
	MH (medium-hard)	A	F (fine)	9,500	19,100	25	42759102	CD PNER-MH 5006 A F
			G (coarse)	9,500	19,100	25	47700204	CD PNER-MH 5006 A G
		SiC	F (fine)	9,500	19,100	25	42759104	CD PNER-MH 5006 SiC F
75	W (soft)	A	G (coarse)	9,500	19,100	25	42759141	CD PNER-H 5006 A G
			F (fine)	9,500	19,100	25	42759142	CD PNER-H 5006 A F
	W (soft)	A	G (coarse)	6,400	12,500	25	42759031	CD PNER-W 7506 A G
		SiC	F (fine)	6,400	12,500	25	42759034	CD PNER-W 7506 SiC F
	MH (medium-hard)	A	F (fine)	6,400	12,500	25	42759112	CD PNER-MH 7506 A F
			G (coarse)	6,400	12,500	25	47700205	CD PNER-MH 7506 A G
		SiC	F (fine)	6,400	12,500	25	42759114	CD PNER-MH 7506 SiC F
	H (hard)	A	G (coarse)	6,400	12,500	25	42759151	CD PNER-H 7506 A G
			F (fine)	6,400	12,500	25	42759152	CD PNER-H 7506 A F

CDR system 								
50	W (soft)	A	G (coarse)	9,500	19,100	25	42779021	CDR PNER-W 5006 A G
		SiC	F (fine)	9,500	19,100	25	42779024	CDR PNER-W 5006 SiC F
	MH (medium-hard)	A	F (fine)	9,500	19,100	25	42779102	CDR PNER-MH 5006 A F
			G (coarse)	9,500	19,100	25	47700206	CDR PNER-MH 5006 A G
		SiC	F (fine)	9,500	19,100	25	42779104	CDR PNER-MH 5006 SiC F
	H (hard)	A	G (coarse)	9,500	19,100	25	42779141	CDR PNER-H 5006 A G

Continued on next page

D ₁ [mm]	Version	Abrasive	Grit size	Opt. RPM	Max. RPM		Item no.	Designation
50	H (hard)	A	F (fine)	9,500	19,100	25	42779142	CDR PNER-H 5006 A F
75	W (soft)	A	G (coarse)	6,400	12,500	25	42779031	CDR PNER-W 7506 A G
		SiC	F (fine)	6,400	12,500	25	42779034	CDR PNER-W 7506 SiC F
	MH (medium-hard)	A	F (fine)	6,400	12,500	25	42779112	CDR PNER-MH 7506 A F
			G (coarse)	6,400	12,500	25	47700207	CDR PNER-MH 7506 A G
		SiC	F (fine)	6,400	12,500	25	42779114	CDR PNER-MH 7506 SiC F
	H (hard)	A	G (coarse)	6,400	12,500	25	42779151	CDR PNER-H 7506 A G
			F (fine)	6,400	12,500	25	42779152	CDR PNER-H 7506 A F

Felt discs CD, CDR



FR version

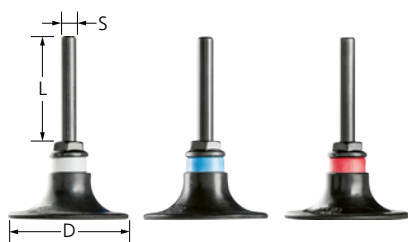
Suitable for polishing with polishing paste bars, grinding pastes or diamond polishing pastes in face-down grinding on small and medium-sized surfaces.



Special features:

- Very comfortable due to ease of use and low-vibration working.
- No disruptions in use due to adhesion, slipping or coming loose.
- High economic efficiency as tool can be changed quickly thanks to innovative COMBIDISC clamping system. Please order abrasive disc holder separately.

D ₁ [mm]	Opt. RPM		Item no.	Designation
CD system 				
50	2,000 – 4,000	10	42770050	CD FR 50
75	1,200 – 2,500	10	42770075	CD FR 75
CDR system 				
50	2,000 – 4,000	10	42003050	CDR FR 50
75	1,200 – 2,500	10	42003075	CDR FR 75



SBH, SBHR types

Matching arbors for COMBIDISC grinding tools.

Special features:

- High economic efficiency as tool can be changed quickly. Very comfortable due to ease of use and low-vibration working.
- No disruptions in use due to adhesion, slipping or coming loose.

D [mm]	S [mm]	L [mm]	Hardness	Max. RPM		Item no.	Designation
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CD system

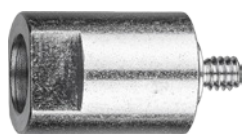


20	6	40	M (medium)	47,500	1	42721202	SBH 20 M
25	6	40	M (medium)	38,000	1	42721252	SBH 25 M
38	6	40	W (soft)	25,000	1	42721383	SBH 38 W
			M (medium)	25,000	1	42721382	SBH 38 M
			H (hard)	25,000	1	42721381	SBH 38 H
50	6	40	W (soft)	19,000	1	42721503	SBH 50 W
			M (medium)	19,000	1	42721502	SBH 50 M
			H (hard)	19,000	1	42721501	SBH 50 H
75	6	40	W (soft)	12,500	1	42721753	SBH 75 W
			M (medium)	12,500	1	42721752	SBH 75 M
			H (hard)	12,500	1	42721751	SBH 75 H

CDR system



20	6	40	M (medium)	47,500	1	42721212	SBHR 20 M
25	6	40	M (medium)	38,000	1	42721262	SBHR 25 M
38	6	40	W (soft)	25,000	1	42721393	SBHR 38 W
			M (medium)	25,000	1	42721392	SBHR 38 M
			H (hard)	25,000	1	42721391	SBHR 38 H
50	6	40	W (soft)	19,000	1	42721513	SBHR 50 W
			M (medium)	19,000	1	42721512	SBHR 50 M
			H (hard)	19,000	1	42721511	SBHR 50 H
75	6	40	W (soft)	12,500	1	42721763	SBHR 75 W
			M (medium)	12,500	1	42721762	SBHR 75 M
			H (hard)	12,500	1	42721761	SBHR 75 H



Adapter for drives with M14 spindle

The shank of the abrasive disc holders can be replaced by this adapter. AF M5 CD 1/4-20 UNC, male thread M5, male thread 1/4-20 UNC.

Special features:

- Suitable for drives with M14 spindle.
- With the adapter, the abrasive disc holder can be mounted directly to the drive spindle of the tool drive.

Female thread	External thread		Item no.	Designation
M14	1/4-20 UNC	1	84205010	AF 14-1/4 CD