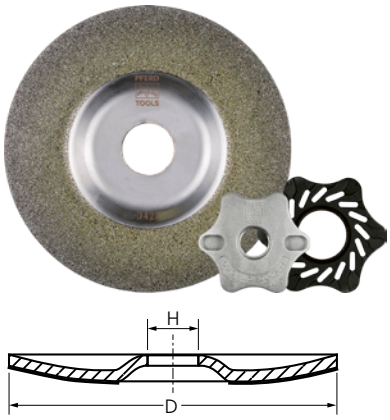


CC-GRIND SOLID DIAMOND

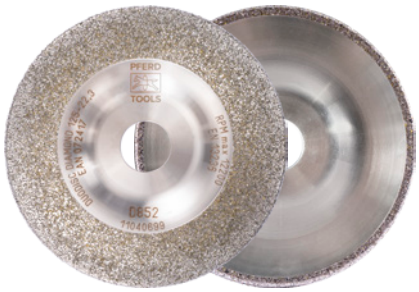
The CC-GRIND SOLID DIAMOND has been specially developed for applications on hard materials which cannot be machined with conventional tools made of aluminium oxide or silicon carbide.

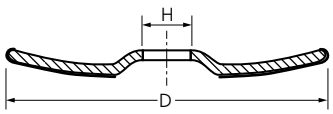


Special features:
- Fast, aggressive grinding with maximum stock removal rate.
- Easy and quick elimination of metal contamination thanks to diamond as a superhard abrasive.
- Lower dust load due to the dimensional stability of the grinding tool (no tool wear).

D [mm]	H [mm]	Grit size	Max. RPM		Item no.	Designation
Integrated clamping flange set SFS CC-GRIND SOLID/FLEX 115/125 M14						
115	22.23	D 427	13,300	1	*36611542*	CC-GRIND SOLID DIAMOND 115-22.23 D 427
		D 852	13,300	1	*36611585*	CC-GRIND SOLID DIAMOND 115-22.23 D 852
125	22.23	D 427	12,200	1	36612542	CC-GRIND SOLID DIAMOND 125-22.23 D 427
		D 852	12,200	1	36612585	CC-GRIND SOLID DIAMOND 125-22.23 D 852

Diamond grinding discs DUODISC DIAMOND





DUODISC DIAMOND

Exceptionally well-suited to machining grey cast iron and nodular cast iron (GG and GGG or GJL and GJS). Ideal for roughing and deburring work in fettling shops. The coating geometry enables small feeders and risers to be separated.

Special features:
- Constant tool diameter.
- Reduced tool change times thanks to long tool life.
- Dust is minimized as the tool does not wear away.

D [mm]	H [mm]	Grit size	Max. RPM		Item no.	Designation
125	22.23	D 852	12,200	1	36803644	DUODISC DIAMOND 125-22.23 D852
150	22.23	D 852	10,200	1	36803860	DUODISC DIAMOND 150-22.23 D852

Discontinued product