

HEAVY DUTY cut-off wheels

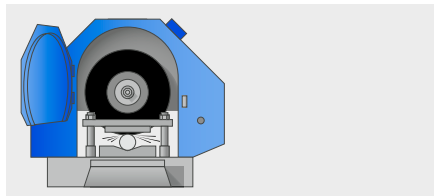
dia. 250–600 mm

Special Line SGP ★★★★★



SGP HD STEEL ★★★★★

Tool for the most demanding cutting work on steel. Particularly well suited to use in finishing work and to cutting solid material, profiles, pipes and large cross-sections. Suitable tool drives: HEAVY DUTY cutting machine.



- Fast work progress thanks to excellent cutting characteristics.

Special features:

- Ultimate economic efficiency due to optimum tool life.

Maximum operating speed [m/s]	D [mm]	T [mm]	H [mm]	Hardness grade	Max. RPM	Abrasive		Item no.	Designation
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Flat design T (type 41)

80	300	3.4	25.4	Q (medium-hard)	5,100	A	20	66323025	80 T 300-3,4 Q SGP HD STEEL/25,4
	350	3.8	25.4	Q (medium-hard)	4,400	A	10	66323525	80 T 350-3,8 Q SGP HD STEEL/25,4
	400	4.2	40	Q (medium-hard)	3,800	A	10	66324040	80 T 400-4,2 Q SGP HD STEEL/40,0
	500	5.5	40	Q (medium-hard)	3,100	A	5	66325040	80 T 500-5,5 Q SGP HD STEEL/40,0
100	250	1.8	30	Q (medium-hard)	7,600	A	20	66322130	100 T 250-1,8 Q SGP HD STEEL/30,0
			32	Q (medium-hard)	7,600	A	20	66322132	100 T 250-1,8 Q SGP HD STEEL/32,0
	300	3	40	N (soft)	6,400	A	20	66323195	100 T 300-3,0 N SGP HD STEEL/40,0
		3.6	40	Q (medium-hard)	6,400	A	20	66323140	100 T 300-3,6 Q SGP HD STEEL/40,0
	350	3.8	40	N (soft)	5,500	A	10	66323695	100 T 350-3,8 N SGP HD STEEL/40,0
		4	25.4	Q (medium-hard)	5,500	A	10	66323625	100 T 350-4,0 Q SGP HD STEEL/25,4
	400	4.3	40	N (soft)	4,800	A	10	66324195	100 T 400-4,3 N SGP HD STEEL/40,0
		4.6	40	S (hard)	4,800	A	10	66324140	100 T 400-4,6 S SGP HD STEEL/40,0
		4.8	40	Q (medium-hard)	4,800	A	10	66324205	100 T 400-4,8 Q SGP HD STEEL/40,0
	500	5.8	40	N (soft)	3,800	A	5	66325205	100 T 500-5,8 N SGP HD STEEL/40,0
				Q (medium-hard)	3,800	A	5	66325140	100 T 500-5,8 Q SGP HD STEEL/40,0
				S (hard)	3,800	A	5	66325225	100 T 500-5,8 S SGP HD STEEL/40,0
		6.3	40	L (soft)	3,800	A	5	66325050	100 T 500-6,3 L SGP HD STEEL/40,0
	600	7.6	60	N (soft)	3,200	A	5	66397706	100 T 600-7,6 N SGP HD STEEL/60,0
				S (hard)	3,200	A	5	66397707	100 T 600-7,6 S SGP HD STEEL/60,0