17, 18 & 26 SERIES TIG TORCH

No.	Part No.	Description
1	9510N50	6.0mm Alumina Cup
	9510N49	8.0mm Alumina Cup
	9510N48	9.5mm Alumina Cup
	9510N47	11.5mm Alumina Cup
	9510N46	12.7mm Alumina Cup
	9510N45	17.5mm Alumina Cup
	9510N44	19.0mm Alumina Cup
2	9554N18	6.0mm Gas Lens Alumina Cup
	9554N17	8.0mm Gas Lens Alumina Cup
	9554N16	9.5mm Gas Lens Alumina Cup
	9554N15	11mm Gas Lens Alumina Cup
	9554N14	12.7mm Gas Lens Alumina Cup
	9554N19	17.5mm Gas Lens Alumina Cup
3	9510N29	0.5mm Collet Body
	9510N30	1.0mm Collet Body
	9510N31	1.6mm Collet Body
	9510N32	2.4mm Collet Body
	9510N28	3.2mm Collet Body
	95406488	4.0mm Collet Body
4	9545V24	1.0mm Gas Lens Collet Body
	9545V25	1.6mm Gas Lens Collet Body
	9545V26	2.4mm Gas Lens Collet Body
	9545V27	3.2mm Gas Lens Collet Body
	9545V28	4.0mm Gas Lens Collet Body
5	9510N21	0.5mm Collet
	9510N22	1.0mm Collet
	9510N23	1.6mm Collet
	9510N24	2.4mm Collet
	9510N25	3.2mm Collet
	9554N20	4.0mm Collet (17 Series Not Available)
6	9518CG	Insulator
6A	9554N01	Insulator for Gas Lens
7	9557Y04	Short Back Cap
	9557Y05	Medium Back Cap
	9557Y02	Long Back Cap
9	95.ATBSC	Agility Blank Switch Cover
	95.ATSSW	Agility Single Hold Down TIG Switch
	95.ATDSW	Agility Double On/Off TIG Switch
	95.ATCC5	Agility Current Control 5K
	95.ATCC10	Agility Current Control 10K
	95.ATCC47	Agility Current Control 47K
10	95.ATMFH	Handle

For replacement TIG Torch, please see specific machine

17 SERIES TIG TORCH	
Current	140 Amps
Duty Cycle @ 40°C	35% @ 140Amp DC 35% @ 125Amp AC
Cooling	Air
Wire Size	0.5mm > 2.4mm

18 SERIES TIG TORCH	
Current	350 Amps
Duty Cycle @ 40°C	100% @ 320Amp DC 100% @ 250Amp AC
Cooling	Water
Wire Size	0.5mm > 4.0mm

26 SERIES TIG TORCH	
Current	200 Amps
Duty Cycle @ 40°C	35% @ 180Amp DC 35% @ 150Amp AC
Cooling	Air
Wire Size	0.5mm > 3.0mm









*Optional: "Plug + Play" current control options**

TIG FRONT END SPARES PACK
P/N: 95.TIGFEK
1 x Medium Back Cap 1 x Long Back Cap 1 x 1.6mm 10N23 Collet 1 x 2.4mm 10N24 Collet 1 x 1.6mm 10N31 Collet Body 1 x 2.4mm 10N32 Collet Body 1 x size 6 10N48 Alumina Cup 1 x size 7 10N47 Alumina Cup



	17 Series	18 Series	26 Series	TORCH BODY
No.	Part No.	Part No.	Part No.	Description
8	95WP17	95WP18	95WP26	Torch Head
	95WP17V	95WP18V	95WP26V	Torch Head with Valve
	95WP17F	95WP18F	95WP26F	Flex Torch Head
	95WP17FV	95WP18FV	95WP26FV	Flex Torch Head with Valve

** Check machine for compatibility*

9 & 20 SERIES TIG TORCH

9 SERIES TORCH BODY		
No.	Part No.	Description
8	95WP9	WP9 Torch Head
	95WP9V	WP9 Torch Head with Valve
	95WP9F	WP9 Flex Torch Head
	95WP9FV	WP9 Flex Torch Head with Valve

9 SERIES TIG TORCH	
Current	125 Amps
Duty Cycle @ 40°C	35% @ 110Amp DC 35% @ 95Amp AC
Cooling	Air
Wire Size	0.5mm > 3.2mm

20 SERIES TORCH BODY		
No.	Part No.	Description
8	95WP20	WP20 Torch Head
	95WP20V	WP20 Torch Head with Valve
	95WP20F	WP20 Flex Torch Head
	95WP20FV	WP20 Flex Torch Head with Valve

20 SERIES TIG TORCH	
Current	250 Amps
Duty Cycle @ 40°C	100% @ 250Amp DC 100% @ 250Amp AC
Cooling	Water
Wire Size	0.5mm > 3.2mm

No.	Part No.	Description
1	9513N08	6.0mm Alumina Cup
	9513N09	8.0mm Alumina Cup
	9513N10	9.5mm Alumina Cup
	9513N11	11.5mm Alumina Cup
	9513N12	12.7mm Alumina Cup
	9513N13	17.5mm Alumina Cup
2	9553N58	6.0mm Gas Lens Alumina Cup
	9553N59	8.0mm Gas Lens Alumina Cup
	9553N60	9.5mm Gas Lens Alumina Cup
	9553N61	11mm Gas Lens Alumina Cup
3	9513N25	0.5mm Collet Body
	9513N26	1.0mm Collet Body
	9513N27	1.6mm Collet Body
	9513N28	2.4mm Collet Body
	9513N29	3.2mm Collet Body
4	9545V42	1.0mm Gas Lens Collet Body
	9545V43	1.6mm Gas Lens Collet Body
	9545V44	2.4mm Gas Lens Collet Body
	9545V45	3.2mm Gas Lens Collet Body
5	9513N20	0.5mm Collet
	9513N21	1.0mm Collet
	9513N22	1.6mm Collet
	9513N23	2.4mm Collet
	9513N24	3.2mm Collet
6	95598882	Insulator
7	9541V33	Short Back Cap
	9541V35	Medium Back Cap
	9541V24	Long Back Cap
9	95.ATBSC	Agility Blank Switch Cover
	95.ATSSW	Agility Single Hold Down TIG Switch
	95.ATDSW	Agility Double On/Off TIG Switch
	95.ATCC5	Agility Current Control 5K
	95.ATCC10	Agility Current Control 10K
	95.ATCC47	Agility Current Control 47K
10	95.ATMFH	Handle



** Check machine for compatibility*