TWECO STYLE 2 TORCH

TW2 TORCH	
Current	200 Amps
Duty Cycle @ 40°C	60% @ 200Amp CO2 60% @ 150Amp MIX
Cooling	Air
Wire Size	0.6mm > 1.2mm



TW2 TORCH SPARES PACK
P/N: 91.T2FEK
1 x TW2 16mm nozzle
1 x TW2 32 insulator
1 x TW2 52 gas diffuser
3 x 0.8mm standard contact tips
3 x 0.9mm standard contact tips



	Part No.	Description
	91.240MK	Tweco Style 200 Complete MIG Torch Bayonett connection 3.5Mt
	91.245MK	Tweco Style 200 Complete MIG Torch Bayonett connection 4.5Mt
	91.240TWE	Tweco Style 200 Complete MIG Torch Euro connection 3.5Mt
	91.245TWE	Tweco Style 200 Complete MIG Torch Euro connection 4.5Mt
1	91.23.37	ø 9.5mm Insulated Gas Nozzle, use diffuser 52FN
2	91.23.50	ø 13mm Insulated Gas Nozzle, use diffuser 52FN
	91.23.62	ø 16mm Insulated Gas Nozzle, use diffuser 52FN
3	91.23.75	ø 19mm Insulated Gas Nozzle, use diffuser 52FN
4	91.22.50	ø 13mm Gas Nozzle, use with 32 & 52
5	91.22.62	ø 16mm Gas Nozzle , use with 32 & 52
6	91.1423	Contact Tip 0.6mm Standard
	91.1430	Contact Tip 0.8mm Standard
	91.1440	Contact Tip 1.0mm Standard
	91.1445	Contact Tip 1.2mm Standard
	91.14116	Contact Tip 1.6mm Standard
7	91.14T35	Contact Tip 0.9mm Tapered
	91.14T45	Contact Tip 1.2mm Tapered
8	91.14H30	Contact Tip 0.8mm Heavy Duty
	91.14H35	Contact Tip 0.9mm Heavy Duty
	91.14H40	Contact Tip 1.0mm Heavy Duty
	91.14H45	Contact Tip 1.2mm Heavy Duty
	91.14H52	Contact Tip 1.4mm Heavy Duty
	91.14H116	Contact Tip 1.6mm Heavy Duty
9	91.52FN	Gas Diffuser Suits Fixed / Insulated Nozzles
10	91.52	Gas Diffuser Suits Adjustable Nozzles
11	91.32	Insulator
12	91.62A45	Swan Neck 45°
13	91.62A60	Swan Neck 60°
14	91.62J45	Swan Neck 45° Jacketed
15	91.62J60	Swan Neck 60° Jacketed
16	91.42303515	Style Steel Liners 0.6—0.9mm 4.6Mt
	91.42404515	Style Steel Liners 1.0—1.2mm 4.6Mt
17	91.42T354515	Style Teflon Liner Aluminium 0.9—1.2mm 4.6Mt



TWECO STYLE 4 TORCH

TW4 TORCH	
Current	400 Amps
Duty Cycle @ 40°C	60% @ 400Amp CO2 60% @ 350Amp MIX
Cooling	Air
Wire Size	0.8mm > 2.0mm



TW4 TORCH SPARES PACK
P/N: 91.T4FEK

1 x TW4 24A62 16mm nozzle
1 x TW4 34A insulator
1 x TW4 54A gas diffuser
3 x 0.9mm standard contact tips
3 x 1.2mm standard contact tips
3 x 0.9mm heavy duty contact tips
3 x 1.2mm heavy duty contact tips

	Part No.	Description
	91.440MK	Tweco Style 400 Complete MIG Torch Bayonett connection 3.5Mt
	91.445MK	Tweco Style 400 Complete MIG Torch Bayonett connection 4.5Mt
	91.440TWE	Tweco Style 400 Complete MIG Torch Euro connection 3.5Mt
	91.445TWE	Tweco Style 400 Complete MIG Torch Euro connection 4.5Mt
1	91.23.37	ø 9.5mm Insulated Gas Nozzle, use diffuser 52FN
2	91.23.50	ø 13mm Insulated Gas Nozzle, use diffuser 52FN
	91.23.62	ø 16mm Insulated Gas Nozzle, use diffuser 52FN
3	91.23.75	ø 19mm Insulated Gas Nozzle, use diffuser 52FN
4	91.24A50	ø 13mm Gas Nozzle, use with 54A & 34A
5	91.24A62	ø 16mm Gas Nozzle, use with 54A & 34A
6	91.24A75	ø 19mm Gas Nozzle, use with 54A & 34A
7	91.24CT50	ø 13mm Gas Nozzle, use with 34CT
8	91.24CT62	ø 16mm Gas Nozzle, use with 34CT
9	91.24CT75	ø 19mm Gas Nozzle, use with 34CT
10	91.1423	Contact Tip 0.6mm Standard
	91.1430	Contact Tip 0.8mm Standard
	91.1440	Contact Tip 1.0mm Standard
	91.1445	Contact Tip 1.2mm Standard
	91.14116	Contact Tip 1.6mm Standard
11	91.14T35	Contact Tip 0.9mm Tapered
	91.14T45	Contact Tip 1.2mm Tapered
12	91.14H30	Contact Tip 0.8mm Heavy Duty
	91.14H35	Contact Tip 0.9mm Heavy Duty
	91.14H40	Contact Tip 1.0mm Heavy Duty
	91.14H45	Contact Tip 1.2mm Heavy Duty
	91.14H52	Contact Tip 1.4mm Heavy Duty
	91.14H116	Contact Tip 1.6mm Heavy Duty
13	91.54A	Gas Diffuser
14	91.34CT	Course Thread Insulator
15	91.34A	Insulator
	91.224	O Ring
16	91.64A45	Swan Neck 45°
17	91.64A60	Swan Neck 60°
18	91.64J45	Swan Neck 45° Jacketed
19	91.64J60	Swan Neck 60° Jacketed
20	91.4411615	Style Steel Liners 1.6mm 4.6Mt
	91.44354515	Style Steel Liners 0.9—1.2mm 4.6Mt
	91.4456415	Style Steel Liners 1.6—2.0mm 4.6Mt
	91.44N354515	Nylon Liners 0.9—1.2mm 4.6Mt
21	91.44T11615	Teflon Liners 1.6mm 4.6Mt
	91.44T354515	Teflon Steel Liners 0.9—1.2mm 4.6Mt

