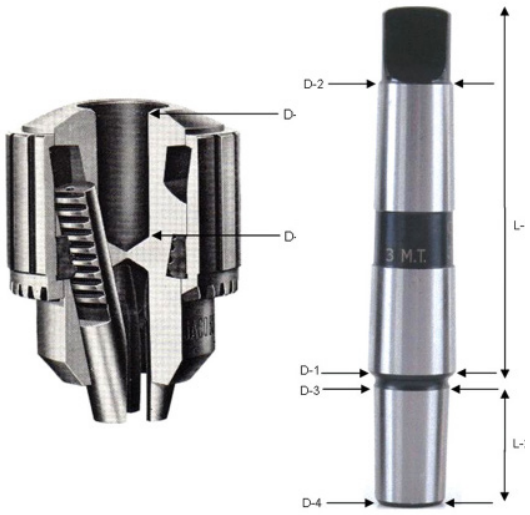
ARBORS

Features

- Precision machined and ground for maximum performance.
- Ideal for use with custom tool and work holder designs.



MORSE TAPERS

Morse			
Taper No.	D-1 mm	D-2 mm	L-1 mm
1	12.065	9.70	65.5
2	17.780	14.90	80
3	23.825	20.20	99
4	31.267	26.50	124
5	44.399	38.20	156
6	63.348	54.60	218

JACOBS TAPERS

Jacobs			
Taper No.	D-3 mm	D-4 mm	L-2 mm
0	6.350	5.802	11.112
1	9.754	8.469	16.669
2 short	13.940	12.386	19.050
2	14.199	12.386	22.225
33	15.850	14.237	25.400
6	17.170	15.582	25.400
3	20.599	18.951	30.956
4	28.550	26.346	42.069
5	35.890	33.422	47.625

DIN (METRIC) TAPERS

DIN			
Taper No.	D-3 mm	D-4 mm	L-2 mm
B10	10.094	9.40	14.50
B12	12.065	11.10	18.50
B16	15.733	14.50	24.00
B18	17.780	16.20	32.00
B22	21.793	19.80	40.50
B24	23.825	21.30	50.50

MORSE TO JACOBS & DIN (B) TAPERS

Part No.	Equivalent Size	Description	Overall Length mm
MT0JT0	-	0 Morse x 0JT	75mm
MT1JT0	-	1 Morse x 0JT	80mm
MT1JT1	-	1 Morse x 1JT	84mm
MT1JT2	A0102	1 Morse x 2JT	91mm
MT1JT6	A0106	1 Morse x 6JT	95mm
MT1JT33	-	1 Morse x 33JT	95mm
MT2JT1	A0201	2 Morse x 1JT	101mm
MT2JT2	A0202	2 Morse x 2JT	106mm
MT2JT3	A0203	2 Morse x 3JT	113mm
MT2JT4	A0204	2 Morse x 4JT	125mm
MT2JT6	A0206	2 Morse x 6JT	107mm
MT2JT33	-	2 Morse x 33JT	109mm
MT3JT1	-	3 Morse x 1JT	119mm
MT3JT2	A0302	3 Morse x 2JT	125mm
MT3JT3	A0303	3 Morse x 3JT	134mm
MT3JT4	A0304	3 Morse x 4JT	145mm
MT3JT5	A0305	3 Morse x 5JT	151mm
MT3JT6	A0306	3 Morse x 6JT	129mm
MT3JT33	-	3 Morse x 33JT	129mm
MT4JT2	-	4 Morse x 2JT	150mm
MT4JT3	-	4 Morse x 3JT	159mm
MT4JT4	A0404	4 Morse x 4JT	170mm
MT4JT5	-	4 Morse x 5JT	175mm
MT4JT6	A0406	4 Morse x 6JT	153mm
MT4JT33	-	4 Morse x 33JT	154mm
MT5JT3	A0503	5 Morse x 3JT	191mm
MT5JT4	A0504	5 Morse x 4JT	202mm
MT5JT5	-	5 Morse x 5JT	207mm
MT5JT6	-	5 Morse x 6JT	187mm
MT1B10	-	1 Morse x B10	85mm
MT1B12	-	1 Morse x B12	88mm
MT1B16	-	1 Morse x B16	93mm
MT2B10	-	2 Morse x B10	98mm
MT2B12	-	2 Morse x B12	102mm
MT2B16	-	2 Morse x B16	108mm
MT2B18	-	2 Morse x B18	116mm
MT3B12	-	3 Morse x B12	121mm
MT3B16	-	3 Morse x B16	127mm
MT3B18	-	3 Morse x B18	135mm
MT3B22	-	3 Morse x B22	143mm
MT4B16	-	4 Morse x B16	152mm
MT4B18	-	4 Morse x B18	160mm
MT4B22	-	4 Morse x B22	168mm
MT5B16	-	5 Morse x B16	184mm
MT5B18	-	5 Morse x B18	192mm